



OPERATOR AND PARTS MANUAL

Grapple

Model C4000



012012

P4655

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Manufacturer's statement: for technical reasons Buhler Industries Inc. reserves the right to modify machinery design and specifications provided herein without any preliminary notice. Information provided herein is of descriptive nature. Performance quality may depend on soil fertility, applied agricultural techniques, weather conditions and other factors.



Introduction

Allied builds rugged attachments for all your commercial needs. Whether you need a skid steer or tractor configuration, Allied makes all large jobs easier. Products range from commercial grade snow blades to hay handling forks and grapples.

Attachments are coated with a three-part paint process to ensure many years of maintenance free service. Allied loader attachments can be fixated to any loader or skid steer model currently on the market. Simplicity and ease of use have been built into Allied for many years. Join in the tradition of quality Allied products and have them working for your operation today.

Keep this manual handy for frequent reference. All new operators or owners must review the manual before using the equipment and at least annually thereafter. Contact your Allied Dealer if you need assistance, information, or additional copies of the manual. Visit our website at www.buhlerindustries.com for a complete list of dealers in your area.

The directions left, right, front and rear, as mentioned throughout this manual, are as seen facing in the direction of travel of the implement.

Safety

Safety Instructions

Remember, YOU are the key to safety. Good safety practices not only protect you, but also the people around you. Make these practices a working part of your safety program. Be certain that everyone operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

The alert symbol is used throughout this manual. It indicates attention is required and identifies hazards. Follow the recommended precautions.



The safety alert symbol means...
ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!



CAUTION

The caution symbol indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.



WARNING

The Warning Symbol indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.



DANGER

The Danger Symbol indicates an imminently hazardous situation that, if not avoided will result in death or serious injury. This signal word is to be limited to the most extreme situations, typically for machine components that, for functional purposes, cannot be guarded.

General Safety Instructions

- Have a first-aid kit available for use and know how to use it.
- Have a fire extinguisher available, stored in a highly visible location, and know how to use it.
- Wear appropriate protective gear. This list may include but is not limited to:
 - hard hat
 - protective shoes with slip resistant soles
 - protective glasses or goggles
 - heavy gloves
 - wet weather gear
 - hearing protection
 - respirator or filter mask
- Read and understand the Operator's Manual and all safety signs before operating, servicing, adjusting, repairing, or unplugging the equipment.
- Do not attempt any unauthorized modifications to your Allied product as this could affect function or safety, and could affect the life of the equipment.
- Inspect and clean the working area before operating.
- Keep hands, feet, clothing, and hair away from moving parts.
- Ensure bystanders are clear of the area before operating.
- Improper use of the loader and tractor can cause serious injury or death.

Start-Up Safety

- Do not let inexperienced operators or children run this equipment.
- Place all tractor and machine controls in neutral before starting.

Operation Safety

- Do not permit riders.
- Do not wear loose fitting clothing during operation.
- Operate the loader while seated in the tractor seat only.
- Never leave the tractor unattended while the attachment is raised. Always lower the attachment to ground and shut the tractor off before leaving the tractor seat.
- Never work beneath a raised loader unless it is securely supported. The control lever can be moved or a hydraulic leak could cause the loader to drop resulting in serious injury or death. Refer to the Lift Lock Instructions Decal for proper use of the lift locks.
- Never operate the loader with frayed or damaged hoses or leaking fittings. A burst could cause the loader to drop suddenly and result in serious injury or death and cause damage to the loader or tractor.
- Keep tractor on solid ground. Loose fill, rocks and holes can be dangerous for loader operation and movement.
- A pivoting front axle acts like a three-wheeled tractor until the stops hit the axle.
- Space rear tires as recommended by the tractor manufacturer. Maximize width for high lift applications and uneven terrain.
- Add rear ballast as required to ensure 25% of gross vehicle weight is transferred to the rear axle. Loader, attachment and payload must be included as weight.
- Do not raise attachment to extreme heights while tractor is on an incline. Be alert for terrain changes and adjust accordingly. Keep attachment at low travel height, no more than one foot, as long as possible.

Transport Safety

- Review Transport Safety instructions in tractor manual before moving.
- Check with local authorities regarding transport on public roads. Obey all applicable laws and regulations.
- Make sure the SMV (Slow Moving Vehicle) emblem and all the lights and reflectors that are required by the local highway and transport authorities are in place, are clean, and can be seen clearly by all overtaking and oncoming traffic.
- Never have the equipment in operation during transport.
- Always travel at a safe speed.
- Allow for attachment and loader length when turning.
- The tractor must be equipped with an approved Roll Over Protection Structure (ROPS) and safety belts.

Service and Maintenance Safety

- Stop engine, set brake, remove ignition key, and wait for all moving parts to stop before servicing, adjusting, repairing, or unplugging.
- Support the equipment with blocks or safety stands before working beneath it.
- Follow good shop practices including:
 - keep service area clean and dry
 - be sure electrical outlets and tools are properly grounded
 - use adequate light for the job.
- Use only tools, jacks, and hoists of sufficient capacity for the job.
- Replace and secure all shields removed during servicing before operating.
- Use heavy leather gloves to handle sharp objects.
- Check hydraulics regularly for leaks. Use cardboard to look for leaks, and use hand and eye protection.
- Relieve pressure on hydraulic system before repairing or adjusting.

Storage Safety

- Store the unit in an area away from human activity.
- Do not permit children to play on or around the stored machine.
- Support the frame on stands and blocks to provide a secure base.

Safety Signs

- Keep all safety signs clean and legible and replace any that are damaged or missing.
- When original parts are replaced, any safety signs affixed to those parts should be replaced as well. Replacement safety signs are available from your local dealer.

Installation

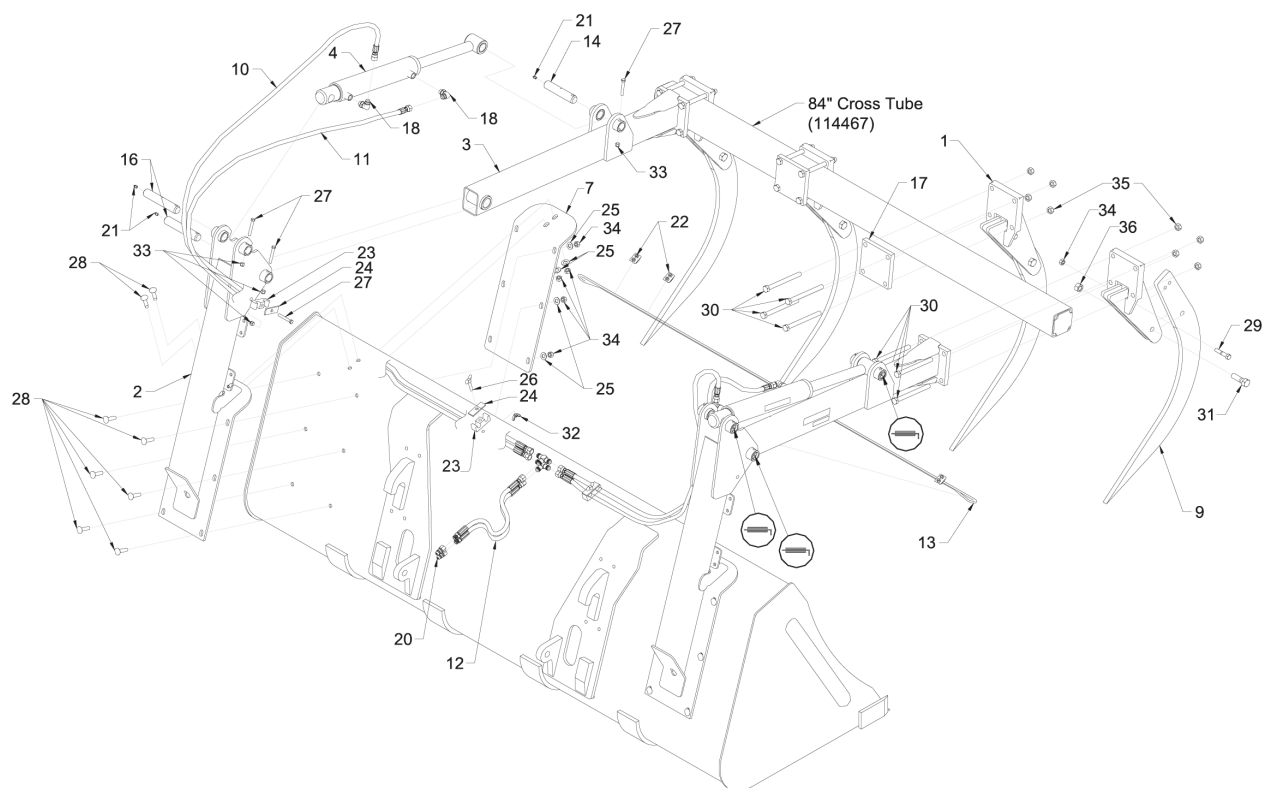
- To install safety signs, ensure the installation area is clean and dry. Decide on the exact position before you remove the backing paper. Remove the smallest portion of the split backing paper and align over the specified area. Carefully press in place.
- Slowly peel back the remaining paper and smooth the remaining portion in place. Small air pockets can be pierced with a pin and smoothed out.
- Replace safety signs immediately should they become damaged, torn or illegible. Obtain replacements from your authorized dealer using the part numbers shown.

Mounting

Please read and understand the following instructions before mounting.

1. Install the upright weldments (item 5), and inside support plates (item 7) onto the bucket with carriage bolts (item 28), flat washers (item 25) and steel lock nuts (item 34). Torque bolts to 75 ft-lbs.
2. Install grease fittings (item 21) into pins (item 14, 16). Assemble grapple arms (item 3) into the uprights using pins (item 16), bolts (item 27) and nylon lock nuts (item 33).
3. Support grapple arms and install hydraulic cylinders using pins (item 14, 16), bolts (item 27) and nylon lock nuts (item 33).
4. Assemble elbows (item 18), 84" hose (item 10) and 96" hose (item 11), tees (item 19), 96" hoses (item 12) and hydraulic tips (item 20). Clamp hoses to the side of the uprights and the top of the bucket using clamps (item 23), plates (item 24), bolts (item 26, 27) and nuts (item 32). Ty-raps (item 15) have been provided to group hoses. Ensure sufficient clearance during operation.
5. Using bolts (item 30) and steel lock nuts (item 35), assemble the outer tooth mount weldments (item 1) and the cross tube (114467) to the grapple arms as shown. Torque bolts to 150 ft-lbs.
6. Attach remaining tooth mount weldments (item 1) to cross tube (114467) using bolts (item 30), bolt plates (item 17) and steel lock nuts (item 35). Position on cross tube as required.
7. Attach teeth (item 9) to the tooth mount weldments (item 1) using bolts (item 29, 31) and steel lock nuts (item 34, 36). Avoid interferences with bucket tines (if equipped). Torque bolts to 150 ft-lbs.
8. Attach the cable (item 13) to the grapple arms using cable clamps (item 22). See Clamp and Cable Information (page 7) for proper assembly.
9. Apply grease to all pivots as indicated by grease symbols.
10. Completely raise and lower the loader and fully dump and rollback the bucket while the grapple remains in an opened and closed position. Ensure that the loader and grapple operate properly. Verify that all hoses are routed and tied appropriately to avoid rubbing or pinching during operation.

Assembly



NOTE:

1. Item 15, ty-raps, are to be used to hold hoses together.
2. Item 8, dust caps, are to be attached to the male hydraulic tip (item 20).
3. Standard bucket assembly shown.
4. Grease where specified, typical both sides.

Parts

Part No.	Description
C4000	Grapple Kits
X3800 X3802	C4000 Parts Pin Bag
X3227 X3801 114467	Hardware Bag Decal Bag CrossTube 84.00"

Item	Part No.	Description	X3800	X3802	X3227	X3801
1	117013	Tooth Mount Heavy	4			
2	83100272	Upright Weldment C4000	2			
3	25370	Arm Weldment C3000/3001	2			
4	25129M	Cylinder Assembly 2.5 x 11.25	2			
5						
6	815034	Allied by Farm King Decal				2
7	83100275	Inside Support Plate C4000	2			
8	813302	Dust Cap 0.5 Yellow			1	
9	116109	Grapple Tooth C3000/3001	4			
10	116138	Hose 3/8 x 96" 3/4 Swfjic x 3/4 Swfjic	2			
11	811431	Hose 3/8 x 84" 3/4 Swfjic x 3/4 Swfjic	2			
12	811525	Hose 3/8 x 96" 3/4 Morb x 3/4 Swfjic	2			
13	114880	Grapple Cable 0.25 x 108 LG	1			
14	116137	Pin 1.25 Dia x 6.00 Lg		2		
15	812075	Ty-Rap 13-5/8" Lg			4	
16	114252	Pin 1.25 Dia x 6.75 Lg		4		
17	116724	Bolt Plate Heavy		4		
18	811414	Elbow 90 3/4 Morb x 3/4 Mjic			4	
19	812069	Tee Run 3/4 Mjic x 3/4 Mjic			2	
20	812841	Male Tip 1/2 Body 3/4 Forb			2	
21	84583	Grease Fitting 1/8 Npt Str			6	
22	961658	Cable Clamp 1/4			4	
23	113843	Hose Clamp 3/8 Urethane			4	
24	113923	Hose Clamp Plate			4	
25	84048	Washer Flat Sae 0.500Bspl			16	
26	813471	Wing Screw 0.375nc x 2.00 gr5 pl			2	
27	81581	Bolt Hex 0.375nc x 2.50 gr5 pl			8	
28	813059	Bolt Carr 0.500nc x 2.00 gr5 pl			16	
29	811796	Bolt Hex 0.500nc x 2.50 gr5 pl			4	
30	812088	Bolt Hex 0.625nc x 7.00 gr5 pl			16	
31	84346	Bolt Hex 0.750nc x 2.50 gr5 pl			4	
32	84217	Nut Wing 0.375nc gr2 pl			2	
33	81344	Nut Lock (Nylon) 0.375nc grB pl			8	
34	812364	Nut Lock (Steel) 0.500nc grB pl			20	
35	812482	Nut Lock (Steel) 0.625nc grB pl			16	
36	812365	Nut Lock (Steel) 0.750nc grB pl			4	
37	813306	Dust Cap .5 Orange			1	

Grapple Hydraulic Kits

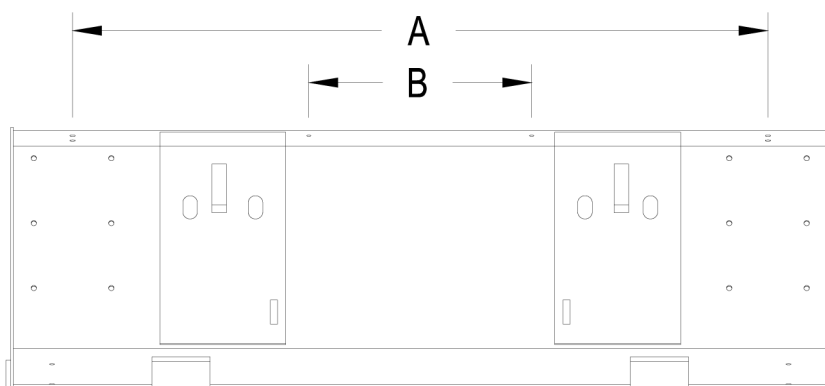
Part No.	Description
C9936	895 REG
C1965	895 TSL
C2246	2795 HD
C2672	2895/3995
C2673	S2895

NOTE:

Grapple hydraulic kits are sold separately. Kits include hydraulic tubes, which are mounted along existing loader hydraulic tubes for grapple operation, hydraulic couplers and hardware.

Recommended Mounting Dimensions

Large Capacity Buckets

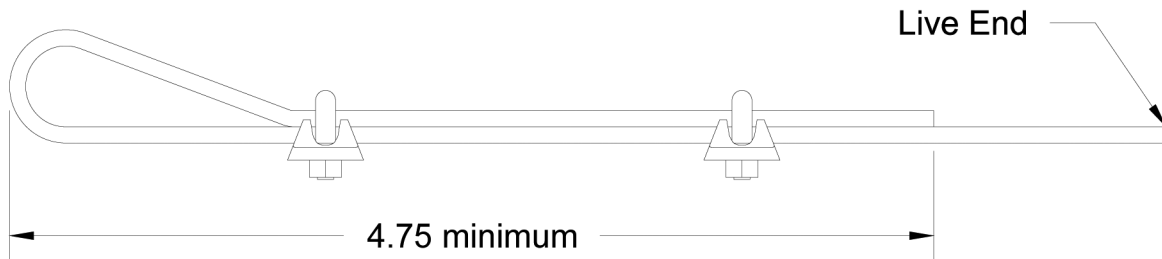


Bucket Width	84"	102"
A	71.75	75.75
B	23.00	23.00

NOTE:

1. The above table lists the recommended hole spacing for all Allied loaders from 895/2895 (including Reg/TSL) with large capacity buckets. If required the grapple may be located to suit specific applications. Verify all clearances between the grapple and the loader.
2. All large capacity buckets come equipped with pre-punched holes.
3. Holes for hose clamps should be drilled with either of the mounting bracket holes on top of the bucket.

Clamp and Cable Information



NOTE:

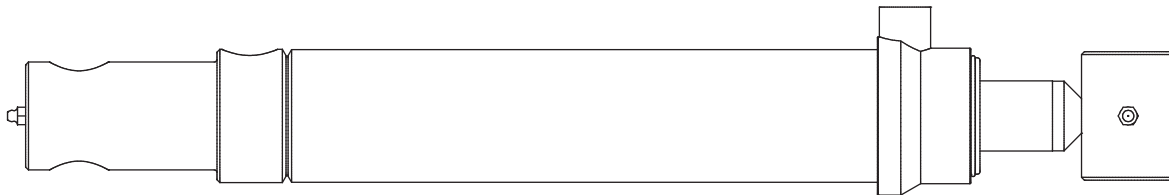
1. Nominal breaking strength of 1/4" 7 x 9 Galvanized Aircraft Cable: 7000 lbs.
2. Do not reinstall used clamps.
3. Re-tighten nuts periodically after cable has been in use. Torque to 15 ft-lbs.
4. Do not lubricate threads.
5. Never use clips to make direct end-to-end joints of rope.
6. Saddle of clamps must always be installed at long (live) end of cable.

Hydraulic Cylinder Assembly

Cylinder Assembly No. 25129M	
2.50"	Diameter
11.25"	Length of Stroke
22.50"	Retracted Length
33.75"	Extended Length
X3915	Seal Kit No.
1.50"	Shaft Diameter

NOTE:

1. Cylinders may vary in appearance.
2. All cylinder seals are contained in corresponding seal kit.



CAUTION

Maximum pressure - 3000 psi

Grapple Orifice Kit Instructions

Hydraulic Safety

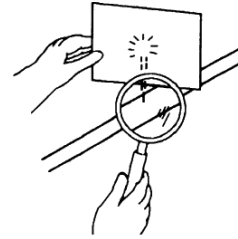
Escaping fluid under pressure can have sufficient force to penetrate the skin, causing serious personal injury. Before repairing, adjusting, or disconnecting lines, be sure to relieve all pressure.

Before applying pressure to the system, be sure all connections are tight and the lines, pipes, and hoses are not damaged.

Wear proper hand and eye protection when searching for leaks. Use a piece of wood or cardboard instead of hand to check for leaks.

Maintain all components in good working order.

If injured by escaping fluid, see a doctor at once. Serious infection or toxic reaction can develop if proper medical treatment is not administered immediately.

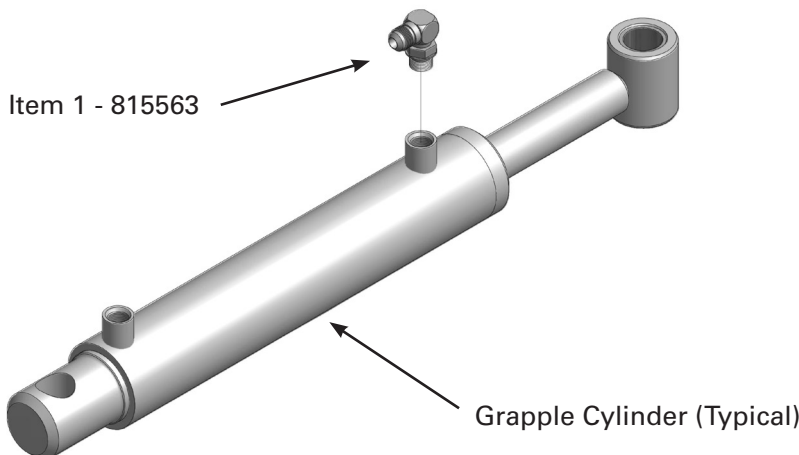


Installation

Fitting (815563) is provided in the event that grapple opening/closing speed is excessive with chosen hydraulic setup (e.g. high flow, on/off valve systems) Install fitting into the ROD-SIDE port of BOTH cylinders. Failure to install the fitting in both cylinders may result in binding or twisting of the grapple assembly.

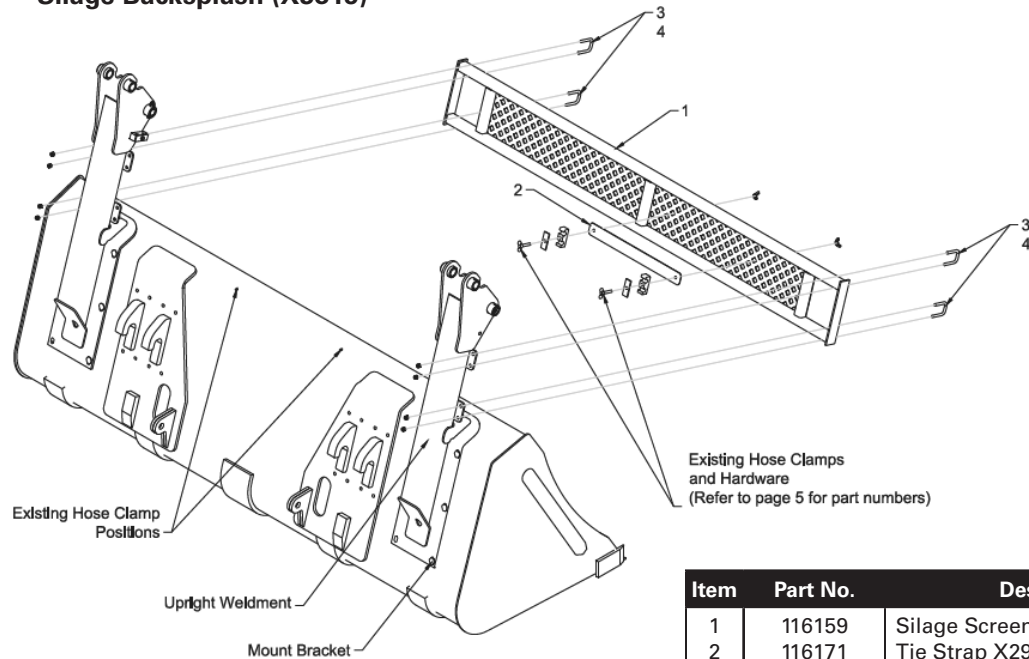
X3206

Item	Part No.	Description	Qty
1	815563	Elbow 90 3/4 MORB x 3/4 MJIC x .150	2



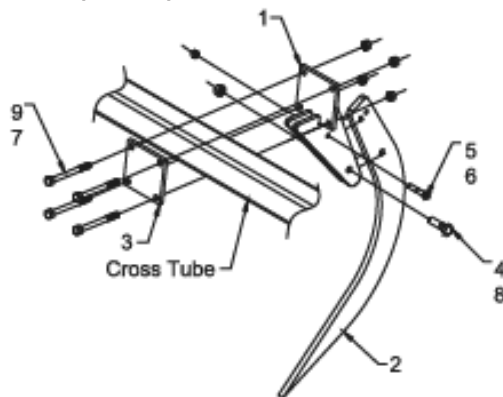
Grapple Options

Silage Backsplash (X3815)



Item	Part No.	Description	Qty
1	116159	Silage Screen Weldment X2901	1
2	116171 X3816	Tie Strap X2900/X2901 Bag of Hardware X3815	1
3	116131	U Bolt 0.38 x 1.50 x 2.50	4
4	81344	Nut Lock (Nylon) 0.375nc grB pl	8

Tine Kit (X3224)



Item	Part No.	Description	Qty
1	117013	Tooth Mount Weldment Heavy	1
2	116109 X3230	Grapple Tooth C3000/3001 Bag of Hardware X3224	1
3	116724	Bolt Plate	1
4	84346	Bolt Hex 0.750nc x 2.50 gr5 pl	1
5	811796	Bolt Hex 0.500nc x 2.50 gr5 pl	1
6	812364	Nut Lock (Steel) 0.500nc gbb pl	1
7	812482	Nut Lock (Steel) 0.625nc grb pl	4
8	812365	Nut Lock (Steel) 0.750nc grb pl	1
9	812088	Bolt Hex 0.625nc x 7.00 gr5 pl	

Mounting Instructions: Silage Backsplash (X3815)

Please read and understand the following instructions before mounting.

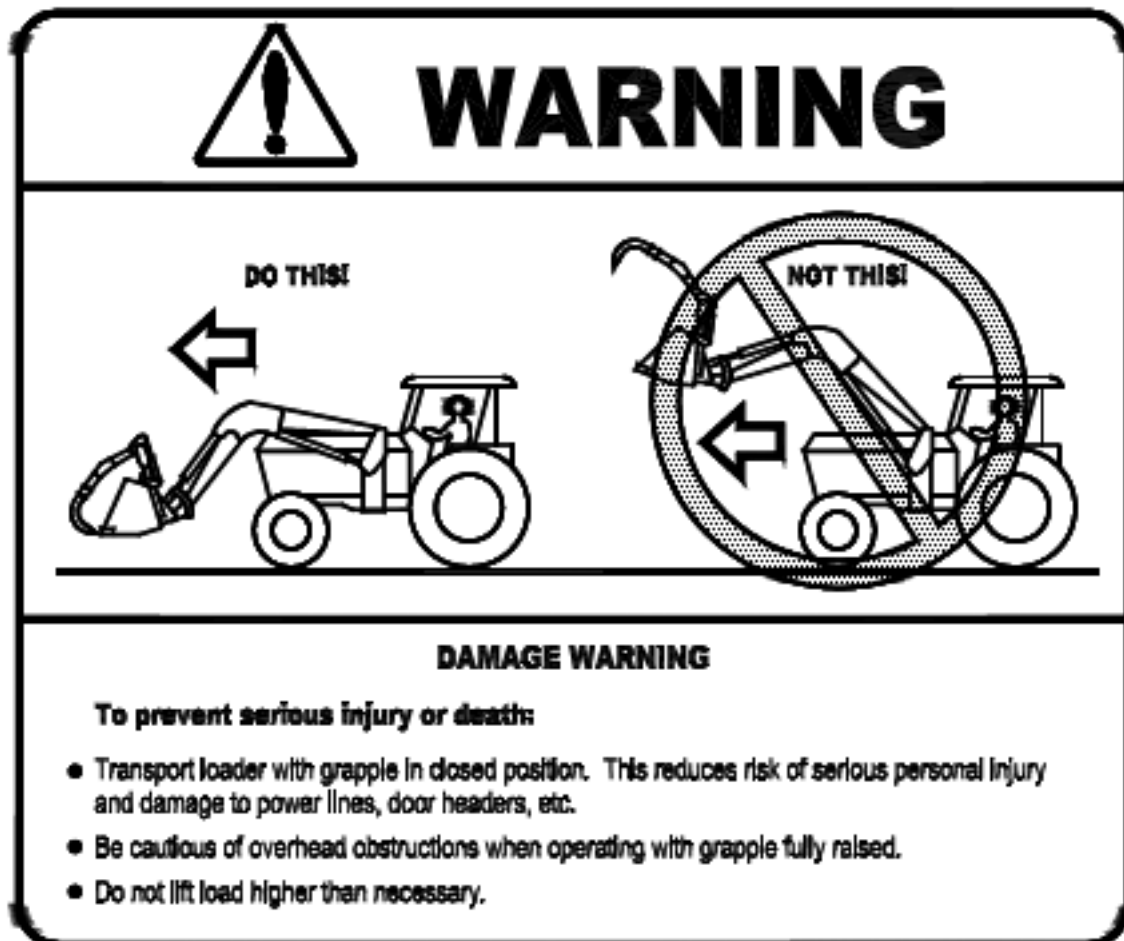
1. Install silage screen weldment (item 1) using u-bolts (item 3) and nylon lock nuts (item 4). Torque all hardware to 75 ft-lbs.
2. Install existing hose clamps and hardware with tie strap (item 2) onto silage screen as shown. Ensure enough slack in hoses for full range of grapple motion.

Troubleshooting

Problem	Cause	Remedy
Loader slow and/or will not dump	Quick couplers leaking	Check connections and compatibility or replace
	Hydraulic oil too heavy	Change or replace filter
	Oil filter plugged	Clean or replace filter
	Hydraulic pump worn	Repair or replace pump
	Oil line restricted or leaking	Check all hoses and tubes for leaks, damage or restrictions. Replace damaged or restricted hoses or tube lines.
	Control valve does not shift properly	Inspect, clean, repair or replace valve
	Air in hydraulic system	Cycle lift cylinders and bucket cylinders several times to free system of air
	Cylinder leaks internally	Replace seals
	Faulty valve	Repair or replace valve
Loader chatters or vibrates when raising and lowering	Air leak in pump inlet line.	Check, tighten or replace inlet line
	Air in hydraulic system	Cycle lift cylinders and bucket cylinders.
	Oil level too low	Add oil as required
	Worn bushings and/or pins	Replace bushings and/or pins
Pump noisy	Inlet line restricted or leaking.	Check for air leaks, restrictions or collapsed hose. Tighten or replace hose. Clean filter if necessary.
	Oil level too low	Add oil as required
	Pump worn or damaged	Repair or replace pump
Insufficient lift capacity	Improper hydraulic pump operation	Repair or replace pump
	Load is greater than boom lift capacity	Check loader specifications
	Internal boom cylinder leakage	Replace any worn parts and install a seal repair kit
	Improper hydraulic valve operation	Repair or replace valve
Slow leak down	Worn control valve	Have authorized dealer replace seals
	Worn cylinder piston seals	Have authorized dealer replace seals
Excessive wear on bottom of bucket and wear pads	Float position not used while operating loader	Use float position provided on valve.
Hydraulic cylinders. Inoperative	Hose from control valve improperly connected	Refer to plumbing diagrams.
Pump operating continually on closed center tractor hydraulic system	Tractor control valve relief stuck open	See your tractor manual for proper adjustment or loader dealer for loader valve. (3000 PSI is maximum pressure relief setting recommended.)
	Hydraulic control valve set too low.	Adjust valve in accordance with manual.
Loaders lift and bucket tilt controls do not work according to decal	Hoses improperly connected.	Replace relief valve with closed center plug and plug the power beyond adapter on valve.
Valve noise and/or hot	Open center control valve on closed center tractor	Replace relief valve with closed center plug and plug the power beyond adapter on valve.
Tractor loads/pump squeals.	Closed center control valve on open center tractor	Install open center plug on optional valve. Replace closed center plug with relief and install short plug in place of power beyond adapter

Important Precautions

The following pictorials indicate important precautions to be used during the operation of the loader and grapple.



⚠ DANGER




ELECTROCUTION HAZARD
To prevent serious injury or death:

Stay away from power lines and cables.
Electrocution can occur with or without direct contact.

⚠ WARNING



FALLING HAZARD
To prevent serious injury or death:

Do not lift, carry or allow anyone to ride on or work from any portion of loader.

⚠ WARNING



CRUSHING HAZARD
To prevent serious injury or death:

Do not handle round bales or other shiftable objects unless loader is equipped with an attachment designed for this purpose.
do not handle loose loads that are not secured.
Do not lift load higher than necessary.

⚠ WARNING




HIGH PRESSURE FLUID
To prevent serious injury or death:

Relieve pressure on system before repairing or adjusting or disconnecting.
Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.
Keep all components in good repair.
If hydraulic fluid penetrates skin, obtain medical treatment IMMEDIATELY.

⚠ WARNING



ROLL-OVER HAZARD
To prevent serious injury or death:

Move and turn tractor at low speed.
Carry load no higher than necessary to clear the ground when transporting.
Add wheel ballast or rear weight for stability.
Move wheels to widest possible settings to increase stability.
It is recommended the tractor be equipped with a rollover protective structure (ROPS).

⚠ WARNING



CRUSHING HAZARD
To prevent serious injury or death:

Do not allow bystanders in loader work area.
Lower loader to the ground before leaving seat.
do not walk or work under raised loader. For servicing, refer to operator's manual.
Read and understand operator's manual before operating loader.

Allied by Farm King Limited Warranty

This document limits your warranty rights.

Base Limited Warranty

Buhler Industries Inc. provides this warranty only to original retail purchasers of its product. Buhler Industries Inc. warrants to such purchasers that all Buhler Industries Inc. manufactured parts and components used and serviced as provided for in the Operator's Manual shall be free from defects in materials and workmanship for a period following delivery to the original retail purchaser of 12 months (80 days for commercial applications). This limited warranty applies only to those parts and components manufactured by Buhler Industries Inc. Parts and components manufactured by others are subject to their manufacturer's warranties, if any.

Buhler Industries Inc. will fulfill this limited warranty by, at its option, repairing or replacing any covered part that is defective or is the result of improper workmanship, provided that the part is returned to Buhler Industries Inc. within thirty (30) days of the date that such defect or improper workmanship is, or should have been, discovered. Buhler Industries Inc. reserves the right to either inspect the product at the buyer's location or have it returned to the factory for inspection. Parts must be returned through the selling representative and the buyer must prepay transportation charges.

Buhler Industries Inc. will not be responsible for repairs or replacements that are necessitated, in whole or part, by the use of parts not manufactured by or obtained from Buhler Industries Inc. Under no circumstances are component parts warranted against normal wear and tear. There is no warranty on product pump seals, product pump bearings, rubber product hoses, pressure gauges, or other components that require replacement as part of normal maintenance. Also: Buckets and Bucket Tines carry no warranty, Bent Spears carry no warranty, Snowblower Fan Shafts carry no warranty, Mower Blades carry no warranty, Portable Auger Parts Have Two (2) Year Warranty, Loader Parts Have Two (2) Year Warranty. The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Industries Inc. will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

Repair Parts Limited Warranty

Buhler Industries Inc. warrants Farm King replacement parts purchased after the expiration of the Buhler Industries Inc. Limited Warranty, and used and serviced as provided for in the Operator's Manual, to be free from defects in materials or workmanship for a period of thirty (30) days from the invoice date for the parts. Buhler Industries Inc. will fulfill this limited warranty by, at its option, repairing or replacing any covered part that is defective or is the result of improper workmanship, provided that the part is returned to Buhler Industries Inc. within thirty (30) days of the date that such defect or improper workmanship is, or should have been, discovered. Such parts must be shipped to Buhler Industries Inc. at the purchaser's expense.

What is Not Covered

Under no circumstances does this limited warranty cover any components or parts that have been subject to the following: negligence; alteration or modification not approved by Buhler Industries Inc.; misuse; improper storage; lack of reasonable and proper maintenance, service, or repair; normal wear; damage from failure to follow operating instructions; accident; and/or repairs that have been made with parts other than those manufactured, supplied, and or authorized by Buhler Industries Inc.

Authorized Dealer and Labor Costs

Repairs eligible for labor under this limited warranty must be made by Buhler Industries Inc. or an authorized Farm King dealer. Buhler Industries Inc. retains the exclusive discretion to determine whether it will pay labor costs for warranty repairs or replacements, and the amount of such costs that it will pay and the time in which the repairs will be made. If Buhler Industries Inc. determines that it will pay labor costs for warranty work, it will do so by issuing a credit to the dealer's or distributor's account. Buhler Industries Inc. will not approve or pay invoices sent for repairs that Buhler Industries Inc. has not previously approved. Warranty service does not extend the original term of this limited warranty.

Warranty Requirements

To be covered by warranty, each Farm King new product must be registered with Buhler Industries Inc. within thirty (30) days of delivery to original retail purchaser. If the customer decides to purchase replacement components before the warranty disposition of such components is determined, Buhler Industries Inc. will bill the customer for such components and then credit the replacement invoice for those components later determined to be covered by this limited warranty. Any such replacement components that are determined not be covered by this limited warranty will be subject to the terms of the invoice and shall be paid for by the purchaser.

Warranty Claims:

Warranty requests must be prepared on Buhler Industries Inc. Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

Warranty Labor:

Any labor subject to warranty must be authorized by Buhler Industries Inc. The labor rate for replacing defective parts, where applicable, will be credited at 100% of the dealer's posted shop rate.

Exclusive Effect of Warranty and Limitation of Liability

TO THE EXTENT PERMITTED BY LAW, BUHLER INDUSTRIES INC. DISCLAIMS ANY WARRANTIES, REPRESENTATIONS, OR PROMISES, EXPRESS OR IMPLIED, AS TO THE QUALITY, PERFORMANCE, OR FREEDOM FROM DEFECT OF THE COMPONENTS AND PARTS COVERED BY THIS WARRANTY AND NOT SPECIFICALLY PROVIDED FOR HEREIN.

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www.farm-king.com



1330 43rd Street NW
Fargo, ND USA 58102
Ph.: 701.282.7014 | Fax: 701.282.5865
Toll Free: 888.524.1004
E-mail: info@buhler.com
www.farm-king.com

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