



ASSEMBLY AND PARTS MANUAL

Loader Attachments

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Warranty Policy

Buhler Trading Inc. products are warranted for a period of twelve (12) months (90 days for commercial application) from original date of purchase, by original purchaser, to be free from defects in material and workmanship under correct, normal agricultural use and proper applications.

Buhler Trading Inc.'s obligations under this warranty shall be limited to the repair or exchange, at Buhler Trading Inc.'s option, of any Buhler Trading Inc. product or part which proves to be defective as provided. Buhler Trading Inc. reserves the right to either inspect the product at the buyer's location or have it returned to the factory for inspection.

The above warranty does not extend to goods damaged or subject to accident, abuse or misuse after shipment from Buhler Trading Inc.'s factory, nor to goods altered or repaired by anyone other than an authorized Buhler Trading Inc. representative.

Buhler Trading Inc. makes no Express Warranties other than those, which are specifically described. Any description of goods, including any references and specifications in catalogues, circulars and other written material published, is for the sole purpose of identifying goods and shall conform to such descriptions. Any sample or model is for illustrative purposes only and does not create an Express Warranty that the goods conform to sample or model shown.

The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Trading Inc. will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

Warranty Claims

Warranty requests must be prepared on Buhler Trading Inc. Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

Warranty Labor

Any labor subject to warranty must be authorized by Buhler Trading Inc. The labor rate for replacing defective parts, where applicable, will be credited at 100% of the dealer's posted shop rate. Defective parts will receive an extra 10% discount to assist with freight or other incidental costs.

Government Legislation

Warranty terms and conditions are subject to Provincial or State legislation.

Important Facts

Buckets and Bucket Tines Carry No Warranty
Bent Spears Carry No Warranty
Snowblower Fan Shafts Carry No Warranty
Mower Blades Carry No Warranty
Portable Auger Parts Have Two (2) Year Warranty

IMPORTANT NOTE: This warranty does not apply to rentals

! Important Precautions

DANGER

ELECTROCUTION HAZARD
 To prevent serious injury or death:

 Stay away from power lines and cables.
 Electrocution can occur with or without direct contact.

WARNING

FALLING HAZARD
 To prevent serious injury or death:

 Do not lift, carry or allow anyone to ride on or work from any portion of loader.

WARNING

CRUSHING HAZARD
 To prevent serious injury or death:

 Do not handle round bales or other shiftable objects unless loader is equipped with an attachment designed for this purpose
 do not handle loose loads that are not secured.
 Do not lift load higher than necessary.

WARNING

HIGH PRESSURE FLUID
 To prevent serious injury or death:

 Relieve pressure on system before repairing or adjusting or disconnecting
 Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.
 Keep all components in good repair.
 If hydraulic fluid penetrates skin, obtain medical treatment IMMEDIATELY.

WARNING

ROLL-OVER HAZARD
 To prevent serious injury or death:

 Move and turn tractor at low speed.
 Carry load no higher than necessary to clear the ground when transporting.
 Add wheel ballast or rear weight for stability.
 Move wheels to widest possible settings to increase stability.
 It is recommended the tractor be equipped with a rollover protective structure (ROPS).

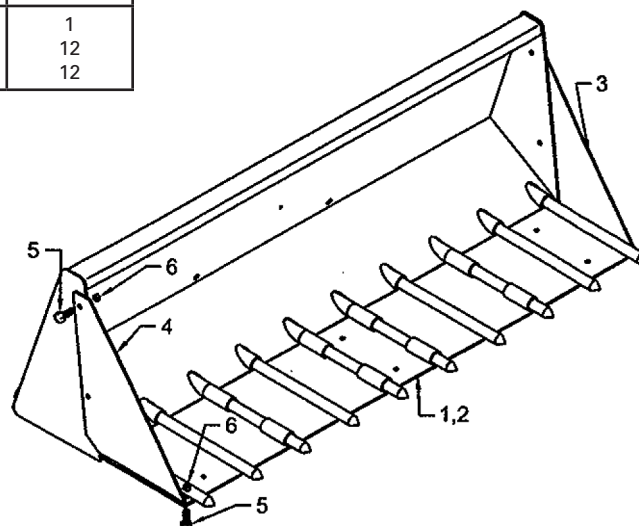
WARNING

CRUSHING HAZARD
 To prevent serious injury or death:

 Do not allow bystanders in loader work area.
 Lower loader to the ground before leaving seat.
 do not walk or work under raised loader. For servicing, refer to operator's manual.
 Read and understand operator's manual before operating loader.

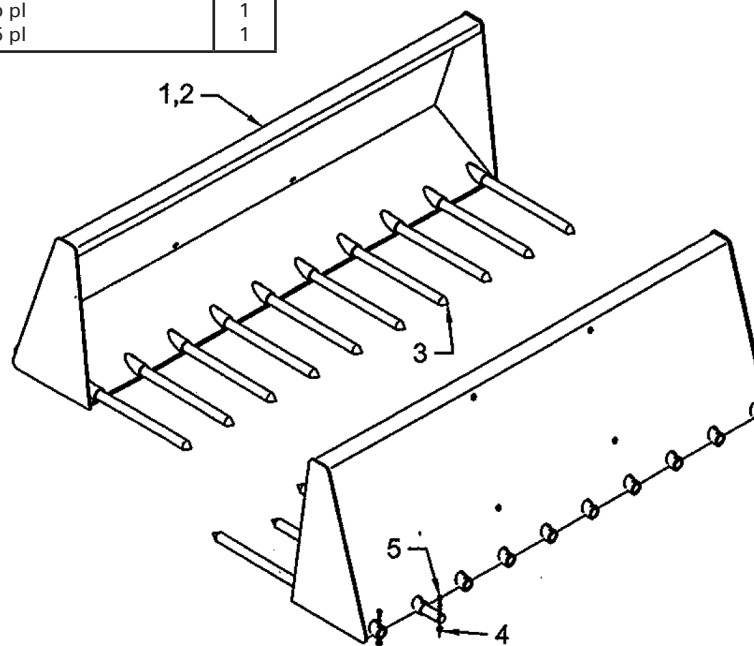
Manure Bucket Extensions Parts List

Item	Part No.	Description	Qty X9973	Qty X9976
1	24114	Extension plate weldment 85"	1	
2	24113	Extension plate weldment 67"		1
3	24267	Plate left hand side	1	1
4	24268	Plate right hand side	1	1
5	81620	Bolt hex 0.500nc x 1.25 gr5 pl	12	12
6	81966	Nut lock (nylon) 0.500nc pl	12	12



Manure Bucket Parts List

Item	Part No.	Description	Qty
1	B2259567E	67" Quick-tach manure bucket w/8-36" tines	1
2	B2259585E	85" Quick-tach manure bucket w/10-36" tines	1
3	112756	Manure tooth	1
4	81344	Nut lock (nylon) 0.375nc grb pl	1
5	81583	Bolt hex 0.375nc x 3.00 gr. 5 pl	1

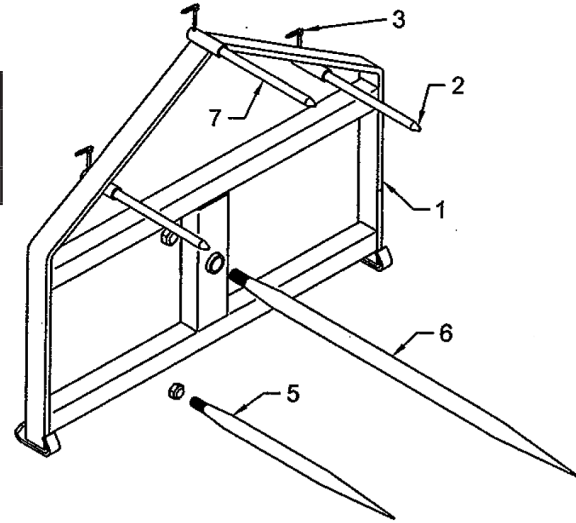


Standard-Duty A-Frame Parts List X1070

Item	Part No.	Description	Qty
1	24423	Standard-Duty A-Frame	1
2	105654	Stabilizer tine	2
3	811747	Lynch pin	2
4	112613	Decal (Allied)	2

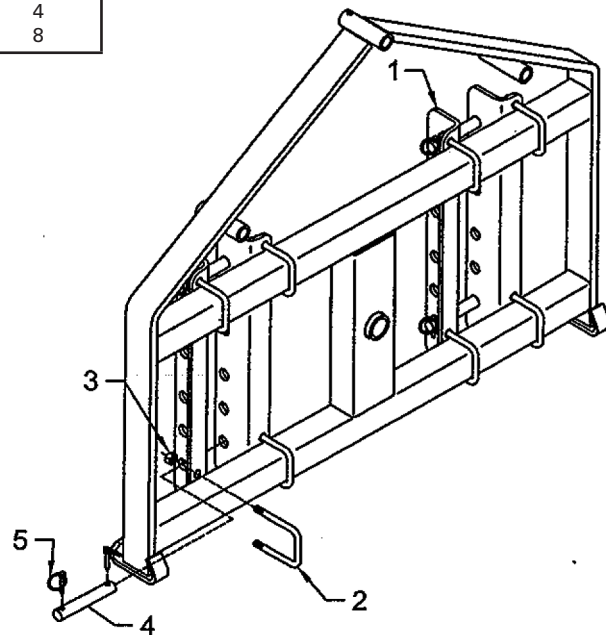
Standard Duty A-Frame Parts List X1070

Item	Part No.	Description	Qty
5	114253	Spear 820 mm (32") complete w/nut	1
6	112106	Spear 1240 mm (49") complete w/nut	1
7	105654	Stabilizer tine	1



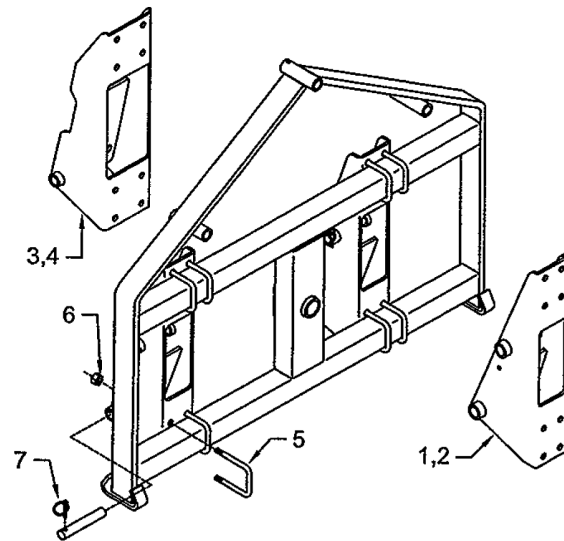
Econo Adaptor Brackets Parts List X17071

Item	Part No.	Description	Qty
1	24444	Bracket	2
2	113172	U-Bolt 0.625 x 4.50	8
3	81967	Nut lock (nylon) 0.625nc grb pl	16
4	113266	Pin 1.00 x 6.25 lg	4
5	811747	Lynch pin	8



Manure Bucket Extensions Parts List

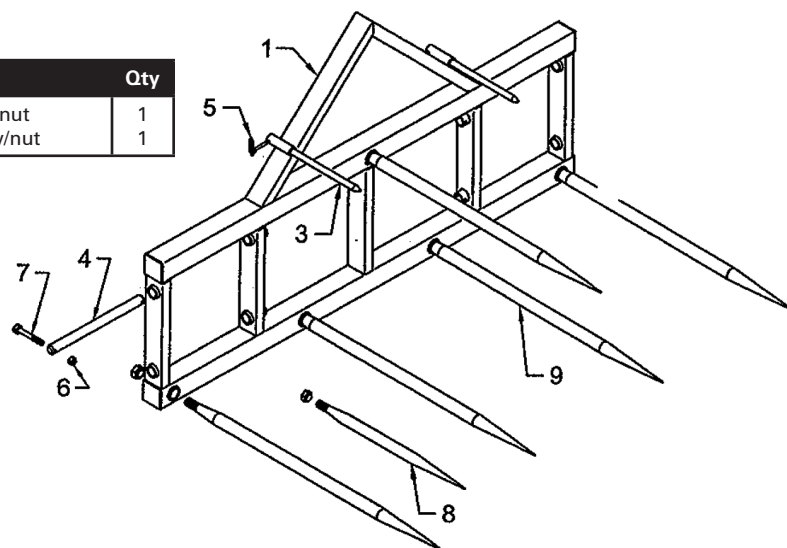
Item	Part No.	Description	Qty X1552	Qty X1073	Qty X1074	Qty X1075
1	24424	Adaptor bracket (395 ldr) (non Qa)	2			
2	24434	Adaptor brackets (395 / 594 ldr) (non Qa)		2		
3	24628	Adaptor bracket weldment (694 ldr) (Qa)			2	
4	24431	Adaptor bracket (395 to 695 ldr) (Qa)				2
5	113172	U-Bolts 0.625nc x 4.50	4	4	4	4
6	81967	Nut lock (nylon) 0.625nc grb pl	8	8	8	8
7	811747	Lynch pin	4	4	4	4


Heavy-Duty Wide A-Frame Parts List X1465

Item	Part No.	Description	Qty
1	25043	A-Frame weldment	1
2	112614	Decal (Allied)	2
3	105654	Stabilizer tine	2
4	112943	Shaft 1.50 dia x 20.00 lg	4
5	811747	Lynch pin	2
6	81344	Nut lock (nylon) 0.375nc x 2.50 gr5 pl	4
7	81581	Bolt hex 0.375nc x 2.50 gr5 pl	4

Spear Options Parts List

Item	Part No.	Description	Qty
8	114253	Spear 820 mm (32") complete w/nut	1
9	112106	Spear 1240 mm (49") complete w/nut	1

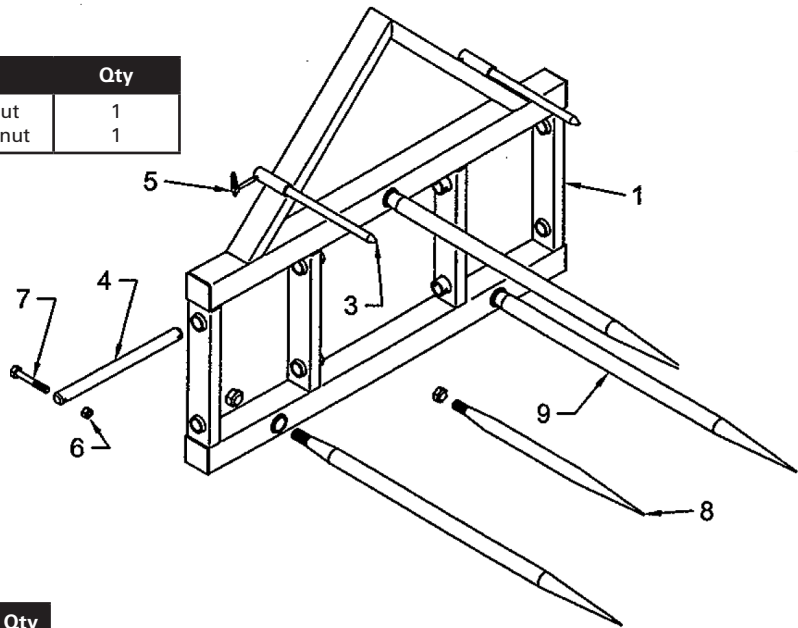


Heavy-Duty A-Frame Parts List X9990

Item	Part No.	Description	Qty
1	24315	A-Frame weldment	1
2	112614	Decal (Allied)	2
3	105654	Stabilizer tine	2
4	112943	Shaft 1.50 dia x 20.00 lg	4
5	811747	Lynch pin	2
6	81344	Nut lock (nylon) 0.375nc x 2.50 gr5 pl	4
7	81581	Bolt hex 0.375nc x 2.50 gr5 pl	4

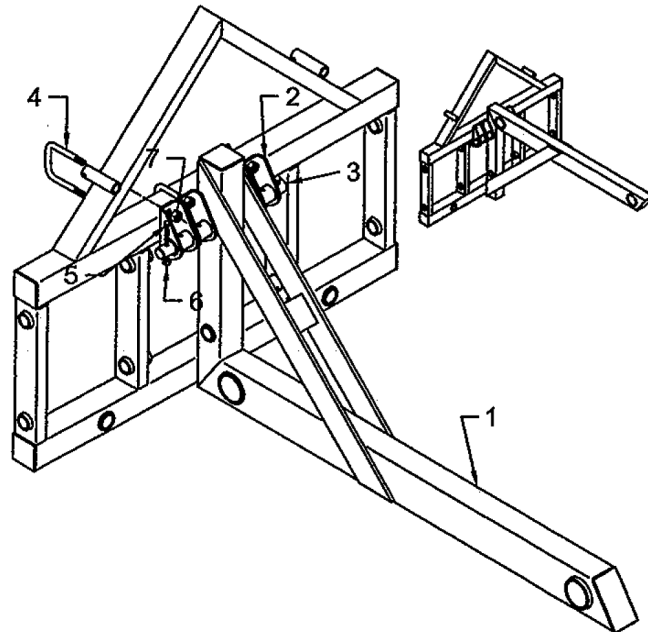
Spear Options Parts List

Item	Part No.	Description	Qty
8	114253	Spear 820 mm (32") complete w/nut	1
9	112106	Spear 1240 mm (49") complete w/nut	1



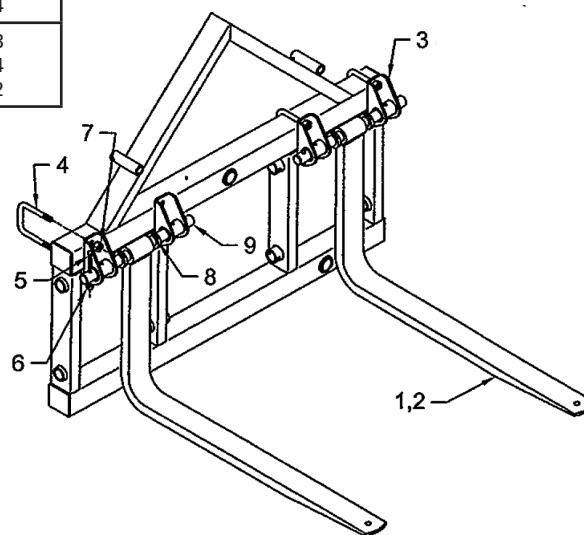
Boom Parts List X1195

Item	Part No.	Description	Qty
1	24393	Boom weldment	1
2	112968	Bracket mount weldment	4
3	112500	Shaft 1.5 dia x 20.75 lg	1
4	112988	U-Bolt	4
5	810958	Bolt hex 0.375nc x 2.25 gr 5 pl	2
6	812363	Nut lock (steel) 0.375nc gr 8 pl	2
7	812482	Nut lock (steel) 0.625nc gr 8 pl	8

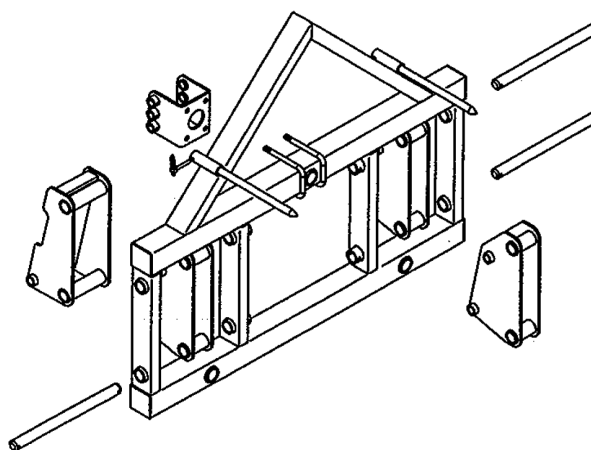


Pallet Forks Parts List

Item	Part No.	Description	Qty X9973	Qty X9976
1	23818	Fork pallet 48.0" lg		2
2	23750	Fork pallet 42.0" lg	2	
3	112968	Bracket mount weldment	4	4
4	112988	U-Bolt	4	4
5	810958	Bolt hex 0.375nc x 2.25 gr 5 pl	4	4
6	812363	Nut lock (nylon) 0.375nc gr 8 pl	4	4
7	812482	Nut lock (steel) 0.625nc gr 8 pl	8	8
8	112509	Collar	4	4
9	112500	Shaft 1.5 dia x 20.75	2	2


Manure Bucket Extensions Parts List

Item	Part No.	Description	X1466	X9980	X9991	X9992	X9993	X9994	C9979
1	81967	Nut lock (nylon) 0.625NC GRBPL		4		2			2
2	104719	Pin 1.0 x 6.0				4			
3	112509	Collar 1-1/2" ID pallet fork	4		4	4	4	4	
4	112532	Pin pivot 694 (Qa)		3					
5	112921	Adaptor bracket weldment (Qa)			2				
6	112947	Adaptor bracket weldment				2			
7	112988	U-Bolt 0.63 x 4.06 x 5.25		2					
8	112989	Top bracket weldment		1					
9	113034	Adaptor bracket weldment						2	
10	113039	Adaptor bracket weldment (Qa)					2		
11	811747	Lynch pin 0.31 (pin) x 1.69 (ring)		3		2			2
12	X9980	3 Point bracket kit for X9990							1
13	X9992	Adaptor bracket kit 394/594/794							1



Ballast Box Parts List X8730

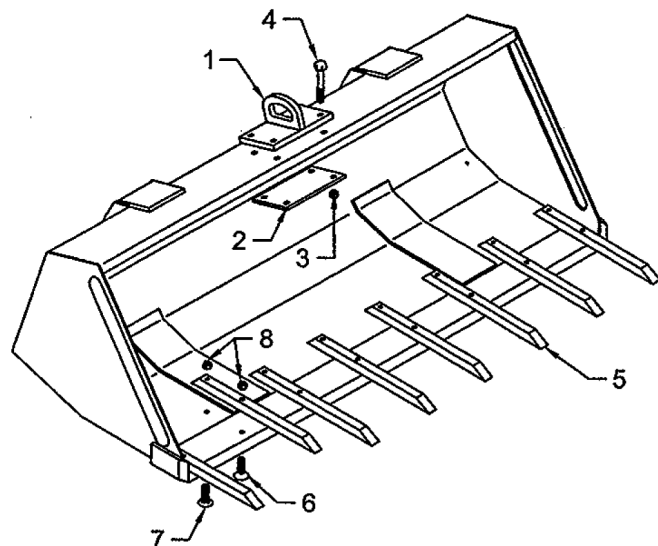
Item	Part No.	Description	Qty
1	31299	Ballast box	1
2	109675	Pin weldment	3
3	12779	Hair pin clip	3

Bucket Lift Loop Parts List X1201

Item	Part No.	Description	Qty
1	113356	Bucket handle weldment	1
2	112747	Plate clamp	1
3	81967	Nut lock (nylon) 0.625nc grb pl	4
4	84299	Bolt hex 0.625nc x 2.00 gr 5 pl	4

Bucket Tines Parts List

Item	Part No.	Description	Qty X8778	Qty X8778	Qty X8778
5	14947	Tines bucket 21.0	8	9	10
6	812708	Bolt plow 0.438nc x 2.50 gr 5 pl	10	10	10
7	84243	Bolt carr 0.438nc x 2.00 gr 5 pl	10	10	10
8	81614	Nut hex 0.438nc gr 2 pl	20	20	20



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